
















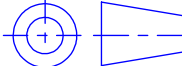


SC07-0482-L

Bore dia -	35mm
Piston dia -	22mm
Swing stroke 90°	-10mm
stright stroke -	10mm
Full stroke -	20mm

Surface Finish													ZONE			SCALE	1:1	PROJECTION	
Ra Value $\mu\text{m}$	0.025 	0.05 	0.1 	0.2 	0.4 	0.8 	1.6 	3.2 	6.3 	12.5 	25 	50  100 			MATERILAS				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12			--				
															GROUP No:—		WEIGHT		
															SWING		Wt.Kg:		
			DESCRIPTION											Qty.  01  Drawing NO		Casting/forging welding drg.no			
Drawn	Prabhakar		DESCRIPTION																
Checked	Prabhakar		<b>SWING CYLINDER</b>																
Approved	19/09/21		<b>SC07-0482-L</b>																
Date	19/09/21																		
Clamping elements type			<b>CLASP BANGALORE-72</b>											SHEET: 1 of 1		Sheet No 1/1			